

**Important!**

After installation:

- Vehicles without AFS:
Carry out adjustment of steering angle sensor.
- Vehicles with AFS:
Carry out AFS start-up/adjustment.

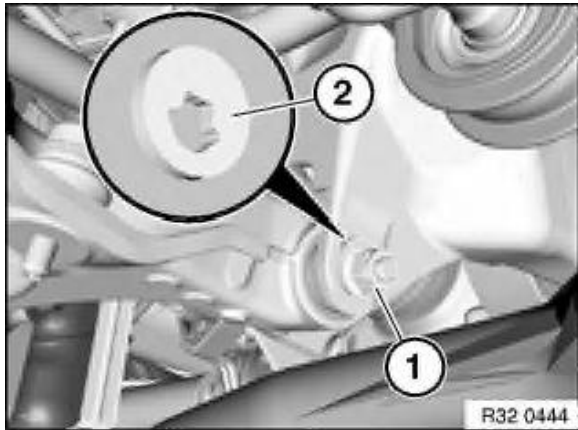
Important!

Vehicles with ACC:

After the wheel alignment check, a fine adjustment of the ACC system must be carried out with the BMW diagnosis system!

Note:

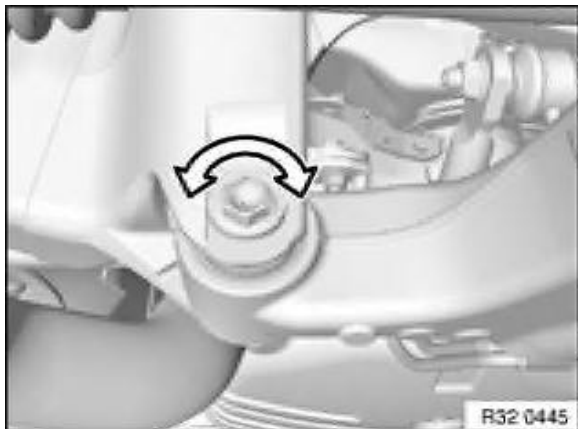
A camber change always means a toe change as well.
Always adjust the camber first.

**Adjust camber on eccentric screw swinging arm / rear axle carrier:**

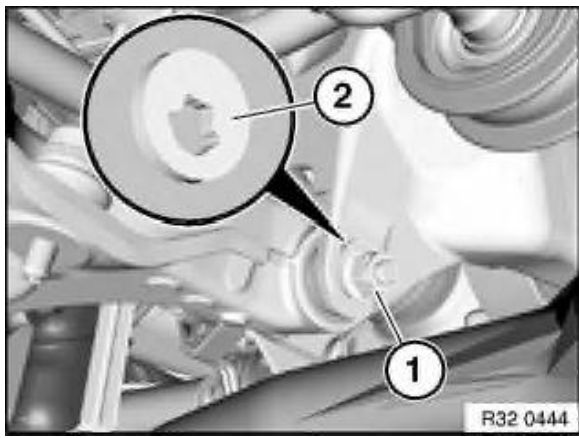
Before adjustment, replace nut (1) and tighten down. Ensure eccentric washer is correctly located (2).

Tightening torque, 33 32 20AZ .

Release nut (1) again by 0.5 ... 1 turn.



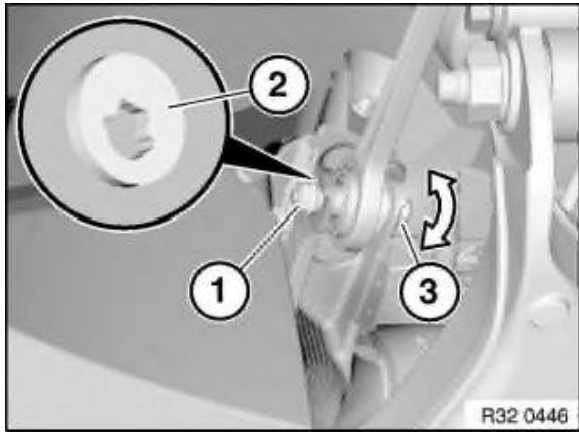
Adjust camber precisely to specified value with eccentric screw.



Tighten nut (1). Ensure eccentric washer is correctly located (2).
Tightening torque, 33 32 20AZ .

Important!

Nut (1) must be replaced again if it is tightened more than 10 times during adjustment. The self-locking effect becomes too slight.



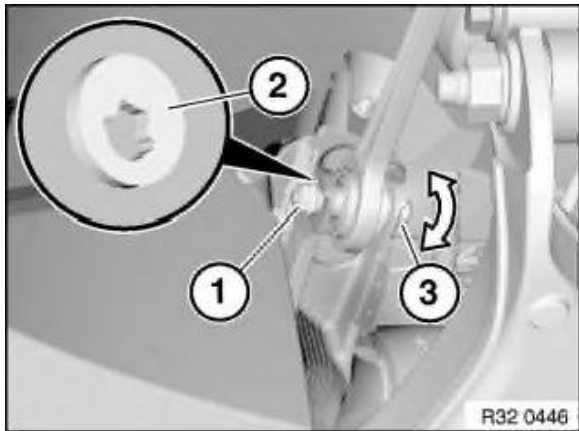
Adjust toe-in using eccentric screw on traction strut / rear axle carrier:

Before adjustment, replace nut (1) and tighten down. Ensure eccentric washer is correctly located (2).

Tightening torque 33 32 5AZ .

Release nut (1) again by 0.5 to 1 turn.

Adjust toe precisely to specified value with eccentric screw (3).



Tighten nut (1). Ensure eccentric washer is correctly located (2).

Tightening torque 33 32 5AZ .

Important!

Nut (1) must be replaced again if it is tightened more than 10 times during adjustment. The self-locking effect becomes too slight.