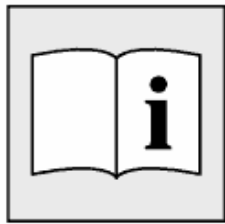
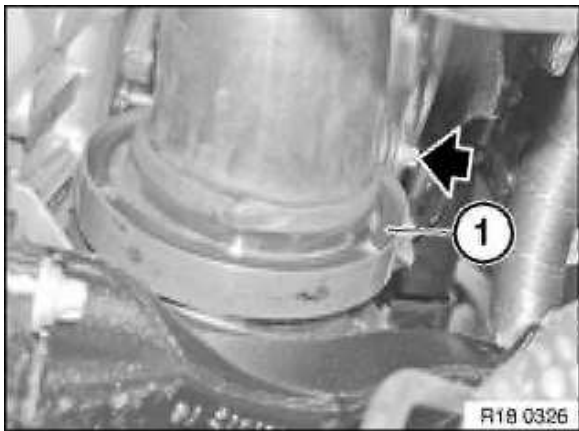


**Warning!****Scalding hazard!**

Only perform these tasks on an engine that has cooled down.

*Necessary preliminary tasks:*

- Remove reinforcement plate
Remove exhaust system.
- Unlock and disconnect plugs for oxygen sensor and both exhaust-gas temperature sensors. Detach hose from exhaust-gas pressure sensor.



Release screw on turbocharger flange.

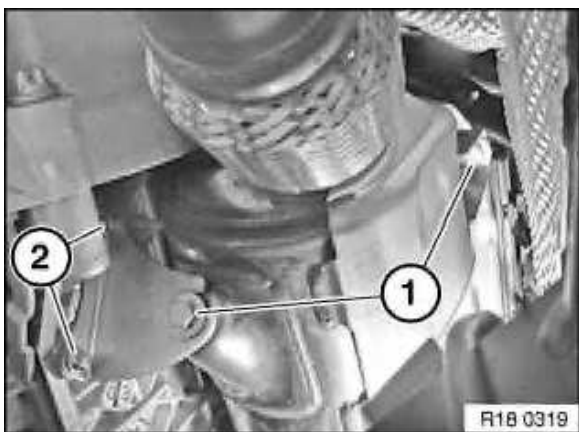
Tightening torque 18 32 1AZ .

Remove V-clamp (1).

Installation:

V-clamp must be replaced each time it is opened.

Replace seal.



Release catalytic converter suspension bolts (1).

Installation:

Tightening torque, 18 20 2AZ .

Release catalytic converter retaining screws (2).

Installation:

Tightening torque, 18 20 3AZ

Remove diesel particulate filter.