



# Fitting Instructions

TOWBAR  
For BMW 5 SERIES  
E60 & E61

BM19B

## MATERIALS

A	1	Cross Bar
C	1	Neck (ZF3007A) with European facing to 94/20/EC A50-1
D	8	M10 x 40mm x 1.5mm Bolts (Grade 10.9), Lock Washers and 25mm O.D Flat Washers
E	2	M12 x 100mm x 1.75mm Bolts and Nyloc Nuts
F	1	M10 x 25mm x 1.5mm Bolts, Nyloc Nut, 25mm O.D Flat Washer and Bolt Cap
Z	2	Neck Spacers (ZSB1)
ZP	1	Electrical Plate (ZEP1)
ZE	1	Electrical plate holder and safety chain location.

## FITTING

1. Remove bumper (2 torx head screws behind side trim panels (**saloon only**), 5 push in clips along wheel arch, clips along bottom edge), disconnect reversing sensor loom, remove and discard bumper inner beam/arms. (Hand to customer for refitting if towbar is removed).
2. **Standard bumper - Cut lower trim as shown below. (Fig 2)**  
**Sports bumper - Cut bumper as shown below. (Fig 1)**
3. Attach Cross Bar (A) to existing captive nuts using Bolts (D) with Flat washers, fully tighten bolts, loosely attach Neck (C) and (ZE) using Spacers (Z) and Bolts (E) fully tighten bolts and refit bumper. - Fit Electrical Plate (ZP) to (ZE) as shown in Fig 1 below.

This towbar can also be used with Witter Removable Quantum Towball Unit (part number ZQ3007).

**Note:** This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M10 - 53 Nm, M10 - 78 Nm (10.9 grade), M12 - 139 Nm, M16 - 214 Nm

Fig 2. STANDARD BUMPER- LOWER TRIM AS SHOWN BELOW



