



Labor Allowance: 8 FRU

or

Labor Operation: 61 00 801 Programming/encoding control units  
Not including CAS

Labor Allowance: 7 FRU

\*Main Work: Use this labor operation number when this is the only repair being performed, or if this is the main repair when performed along with other repairs at the same time. If this is not the main repair, refer to KSD for the associated (+) labor operation code.

**Note 1:** Should the vehicle be affected at the same time by another repair in which programming of control units is also required, programming may be claimed only once.

**Note 2:** In the case where Progman requires the replacement of control modules, or additional programming because certain control modules failed to program correctly, print out the Measures Plan and Status Report/Final Report as described in the Progman programming procedure (B09 05 01), and attach these reports to the RO in the vehicle file. This additional work should use Defect Code 12 31 00 11 00 along with a Labor Operation and Labor Allowance selected from KSD.