32 00 Wheel Alignment E60 / E61 Low-slung sport suspension

Observe test conditions		
Front axle:		
Total toe-in E60		0° 8' ± 10'
Total toe-in E61		0° 12' ± 10'
Camber (difference between left/right max. 30')		- 30' ± 20'
Toe angle difference		(difference between left/right max. 30')
- with 20° lock on inside wheel		1° 47' ± 30'
Caster		Difference between left/right max. 30'
Front wheel displacement		0° ± 15'
Maximum wheel lock		
- Inside wheel	approx. °	43° 01'
- Outside wheel	approx. °	33° 38'
Rear axle:		
Total toe		0° 18' ± 10'
Camber (difference between left/right max. 30')		-2° 00' ± 20'
Geometrical axis deviation		0° ± 12'

Observe the following test conditions prior to the chassis/wheel alignment check:

- 1. Correct and identical rim and tyre sizes.
- 2. Correct tread depth. The tread depth for each axle may differ from left to right by max. 3-4 mm.
- 3. Correct tyre inflation pressure (see instruction plate on car).
- 4. Wheel bearing clearance OK
- 5. Steering backlash OK
- 6. Condition of suspension and shock absorbers OK
- 7. Cars with ride level control: Pull fuse of air supply unit so that there is no controlling down or up.