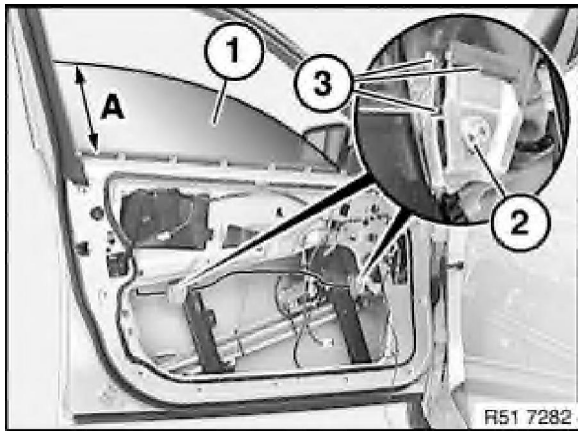


*Necessary preliminary tasks:*

- Open door window to 205 mm.
- Remove sound insulation in front door



Door window glass (1) must be opened to dimension (A).

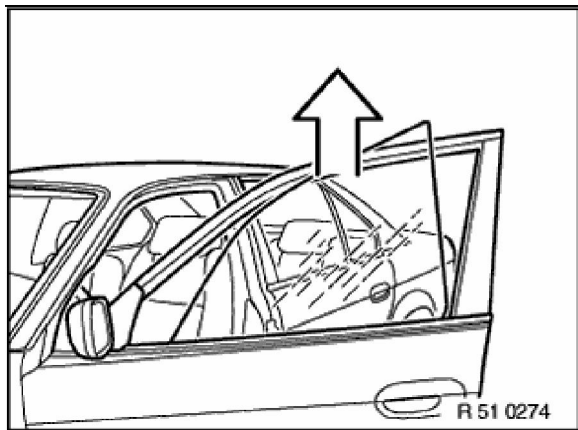
A= approx. 205 mm

Release screws (2).

*Installation:*

Rubber (3) must be correctly fitted.

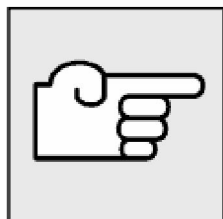
Tightening torque 51 32 2AZ .



Turn door window glass and lift out towards rear/top.

*Installation:*

Adjust door window glass.



*Note:*

Carry out function check (one-touch function, anti-trapping protection and, if necessary, comfort function).