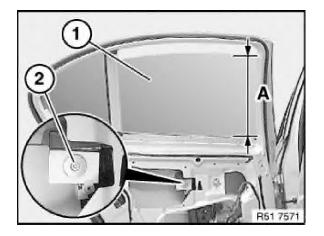


Necessary preliminary tasks:

- Open door window to 345 mm.
- Remove sound insulation in rear door
- Remove outer window cavity cover strip
- Remove cover on door window frame
- Remove trim on rear door window frame
- Remove rubber guide for rear door window glass



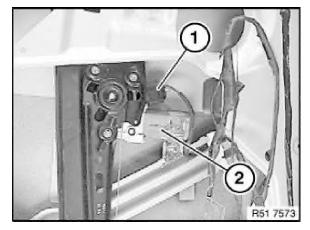
Open door window glass (1) down to distance (A)

(A) = approx. 345 mm

Release screw (2).

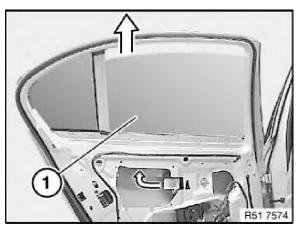
Installation:

Tightening torque 51 35 3AZ .



Important!

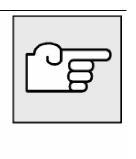
Disconnect plug connection (1) from power window motor (2) (risk of trapping).



Feed out door window glass (1) towards top rear.

Installation:

Door window glass (1) does not need to be adjusted.



Note:

Carry out function check (one-touch function, anti-trapping protection and, if necessary, comfort function).