

**34 21 Rear Brake DiscsE60**

Different thicknesses on brake linings	max. mm	0.01
Surface roughness of braking surfaces (precision-turned)	Ra $\mu$	
Brake disc diameter Models:520d 520i 523i 525i 525d 530i 530d 630i 525ix 530ix 530xd	mm	320
Brake disc diameter Models: 530iN53 545i 645Ci 535d 540i 550i	mm	345
Wear warning from residual lining thickness	mm	3.0
Brake disk minimum thickness (MIN TH) stamped on brake disk body Models:520d 520i 525i 525d 530i 530d 630i 525ix 530ix 530xd	mm	18.4
Brake disk minimum thickness (MIN TH) stamped on brake disk body Models: 530iN53 545i 645Ci 535d 540i 550i	mm	22.4
Max. machining limit per friction ring side (M models must not be machined!)	mm	0.8