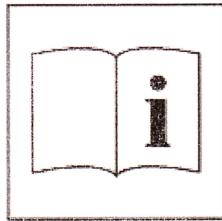
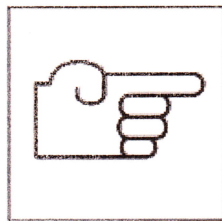
**Special tools required:**

- 64 1 040

*Necessary preliminary tasks:*

- Remove alternator drive belt.
- Remove engine splash guard.

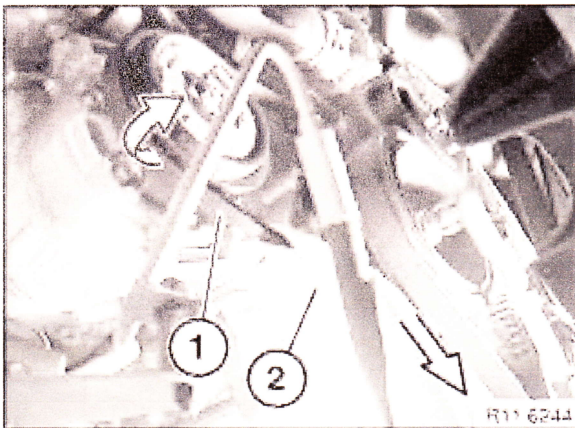
*Installation:*

If reusing the drive belt, mark the direction of rotation and reinstall in the same direction.

Check drive belt for coolant and oil residues, replace if necessary.

**Important!**

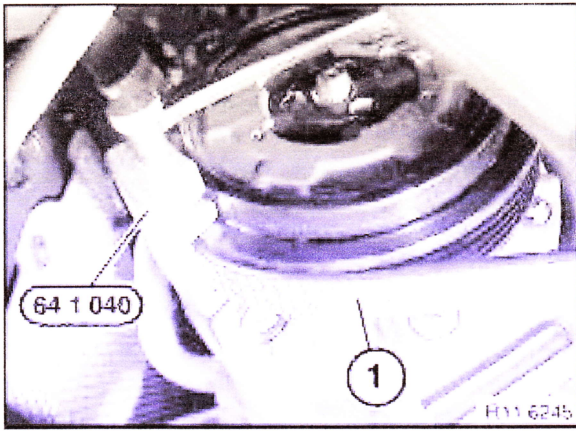
If contaminated with hydraulic fluid: Replace drive belt.



Rotate engine at central bolt in direction of engine rotation.

At the same time, pull off drive belt (1) towards front in direction of arrow using a clean cloth (2).

Remove drive belt (1) towards front.

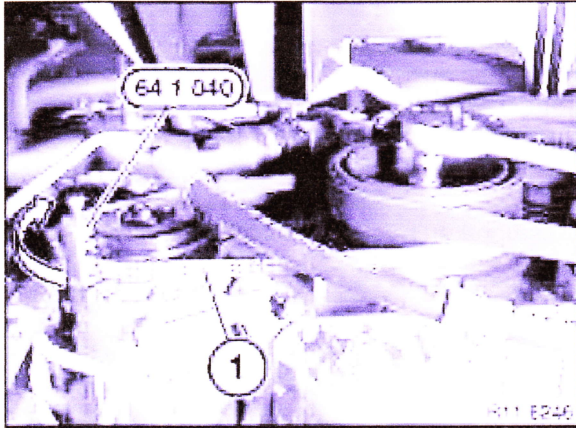


Place drive belt (1) in position.

Clamp drive belt (1) with special tool 64 1 040 on belt pulley.

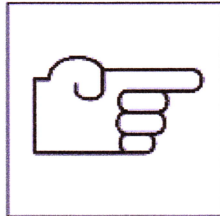
*Note:*

With DynamicDrive optional extra, detach bracket from A/C compressor (**risk of damage**).



Crank engine at central bolt in direction of rotation until drive belt is fully guided in belt pulley.

Remove special tool 64 1 040 .



*Installation:*

Check installation position of drive belt.

Assemble vehicle.