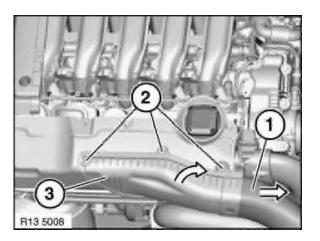


Necessary preliminary tasks:

- Remove acoustic cover.
- E60 only: Remove tension strut on spring strut dome



Detach air intake hose (1) towards front.

Loosen screws (2).

Remove cover (3) in direction of arrow.

## Release screws (1).

Open oil cap (3).

Remove air cleaner cover (2).

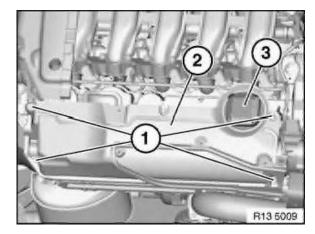
Remove air cleaner element (1) (replace if necessary).

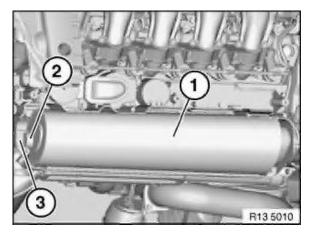
Installation:

Insert air cleaner element (1) with support (2) downwards into fixture (3).

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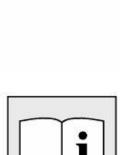
51 71 373 Removing and installing/replacing tension strut on spring strut dome

## Important!

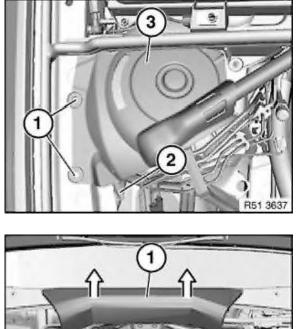
Vehicles must not be driven without their tension struts. Driving without tension struts will result in bodywork damage.

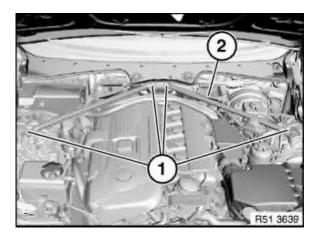
Necessary preliminary tasks:

• Remove lower microfilter housing section









If necessary, remove cover on spring strut dome on left and right:

- Release expansion rivets (1)
- Remove cover (3),
- taking care not to damage retaining lug (2).

If necessary, remove tension strut panels:

- Release expansion rivets on panel (2).
- Remove panel (2) in direction of arrow.

Release screws (1).

Remove tension strut (2).

Installation:

Tighten down self-tapping screws (2) to specified torque

Tightening torque 51 71 4AZ .

64 31 061 Removing and installing/replacing left or right microfilter housing lower section

Necessary preliminary tasks:

Remove microfilter air duct.

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Left microfilter housing lower section:

Unclip hose.

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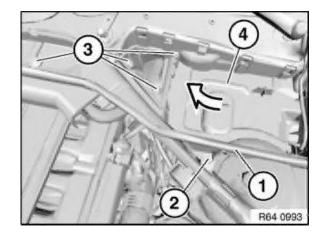
Installation:

Make sure hose is correctly seated.

Right microfilter housing lower section:

Installation:

Ensure correct cable routing.



Left or right microfilter housing lower section:

Partially detach engine compartment gasket (1).

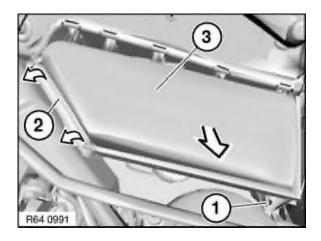
Unscrew bolt (2).

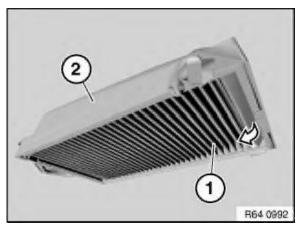
Turn quick-release fasteners (3) approx. 90

Feed out microfilter housing lower section (4) in direction of arrow and remove.

Installation:

Make sure microfilter housing lower section (4) is correctly seated.





If necessary, disconnect plug connection for engine hood contact switch.

Turn quick-release fastener (1) approx. 90

Open holder (2) in direction of arrow.

Remove microfilter air duct (3) in direction of arrow.

Installation:

Make sure microfilter air duct (3) is correctly seated.

Lever microfilter for interior ventilation (1) in direction of arrow out of microfilter air duct (2) and remove.

Installation:

Make sure microfilter for interior ventilation (1) is correctly seated in microfilter air duct (2).

	Туре	Thread	Tightening specification
1AZ Front spoiler to bumper	E36 / M3		
2AZ Rear spoiler	E34 / Touring	M6	
	E36 / M3	M6	
	E36 / Z3 Coupé, M	M6	
	Coupé		
	E53		
	E83	M6	
3AZ Reinforcement plate to front axle support/engine	E46 / without 4WD,		Replace screws
carrier	E85		
			Jointing torque
			Torque angle
4AZ Tension strut in engine compartment	E85		Jointing torque
			Torque angle
	E60 / E61 / E63 /	M8	Screw connection again
	E64		

			New component / initial screw connection
	E83	M8	
5AZ Reinforcing plate/ tension strut to rear axle	E85 / E46 / Convertible	M10	Replace screws
			Jointing torque
			Torque angle
6AZ Reinforcing plate to rear axle	E85	M8	
7AZ Tension strut to rear axle	E46 / Convertible	M8	
	E85		Replace nut
8AZ Cross-member, A-pillar, to mounting	E52	M8	
9AZ Cross-member, A-pillar, middle	E52	M8	
10AZ Strut to cardan tunnel	E52	M8	
11AZ Cross-member, A-pillar, bottom, to mounting	E52	M6	
12AZ Support tube to support, steering column upper section	E65 / E66 / E67	M8	
13AZ Support tube to body	E85	M8	
14AZ Heater to support tube	E85		
15AZ Support tube to body	E60, E61, E63, E64	M8	

16AZ Take-up, cover, sill to body	E83	M8	