

**Important!****Aluminium-magnesium materials.**

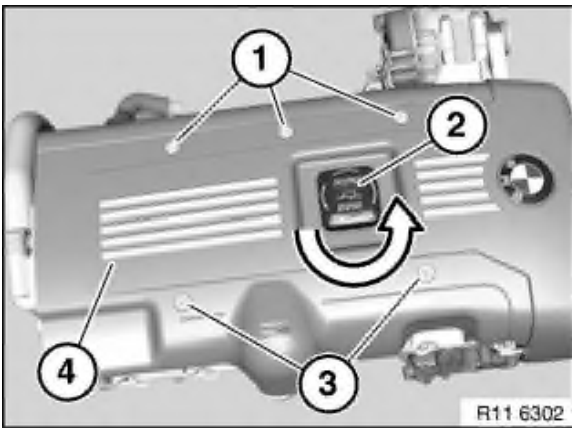
No steel screws/bolts may be used due to the threat of electrochemical corrosion.

A magnesium crankcase requires aluminium screws/bolts exclusively.

Aluminium screws/bolts must be replaced each time they are **released**.

The end faces of aluminium screws/bolts are painted blue for the purposes of reliable identification.

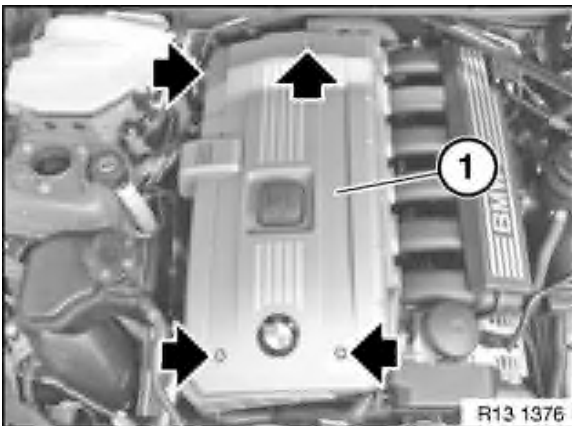
Jointing torque and angle of rotation must be observed without fail (**risk of damage**).



Unfasten screws (1 and 3).

If necessary, release oil cap (2) in direction of arrow.

Lift off acoustic cover (4)

*Necessary preliminary tasks:*

- Remove microfilter housing
- Remove tension strut

Release screws.

Tightening torque 11 12 7AZ .

Remove acoustic cover.

Note:

For purposes of improved clarity, illustration and descriptions shows wiring harness and tension strut removed.