Install the oil pan and attach all screws until they just make contact with the oil pan. After all screws are installed, tighten screws in order 1 through 24 or 1 through 21 as shown in the schematic below.

The tightening torque for screws on a plastic oil pan is 10 Nm ± 1.0 Nm. The tightening torque for screws on a steel oil pan is 12 Nm  $\pm$  1.0 Nm. (steel pan not pictured)

