



This Service Information bulletin supersedes S.I. B51 10 06 **dated February 2006.**

NEW designates changes to this revision

SUBJECT

Anti-trap is Activated when Raising the Front Window

MODEL

E60, **NEW** E61 (5 Series Sedan and Touring) Produced up to 09/2005

SITUATION

Anti-trap function is activated when raising the front window.

CAUSE

Bent window guide base lip and/or a defective window motor.

PROCEDURE

For vehicles produced up to 04/2004 perform the following:

- Replace the window guide of the affected window.
- Replace the window motor of the affected window.
- **NEW** Replace the window motor clamping bracket of the affected window.

For vehicles produced from 04/2004 to 09/2005 perform the following:

- Replace the window motor of the affected window.
- **NEW** Replace the window motor clamping bracket of the affected window.

PARTS INFORMATION

Part Number	Description	Quantity
51 33 7 033 799	Window Guide – left	As needed
51 33 7 033 800	Window Guide – right	As needed
NEW 67 62 6 981 141	Window Motor – left	As needed
NEW 67 62 6 981 142	Window Motor – right	As needed
NEW 51 33 7 184 387	Clamping bracket – left	As needed
NEW 51 33 7 184 388	Clamping bracket – right	As needed

WARRANTY INFORMATION

For information only.